

FOILS FOR THE SLEEKING™ PROCESS

STEP BY STEP

Nobelus™ manufactures two types of specialty Sleeking™ foils, for usage with HP Indigo® printing. There are two types of Sleeking™ processes: the three step process (Direct Sleeking™) and the four step process (Over-Lam Sleeking™).

3 STEP SLEEKING™ PROCESS

The three step Sleeking™ process utilizes our **Platinum™ Stamping™ Foil** for all direct foiling applications. The proper product for this process will display a Platinum™ Label, and all part numbers will begin with “LSGF” and “LSSF”.



Sample Label Banner

1. Print all areas for direct foiling in 100% CMYK or Rich Black Ink
2. Foil sheet utilizing **Platinum™ Stamping™ Foil** on a Nobelus™ certified laminator
3. Overprint any other desired graphics onto the sheet using the HP Indigo™ unit

PLEASE NOTE: All printing, but especially on uncoated stocks, should utilize 400 force pressure on the HP® Indigo blanket. On especially rough/offset stocks, additional hits of ink often prove beneficial to better foil bond.

4 STEP SLEEKING™ PROCESS

The four step Sleeking™ process utilizes **LuxeFilms® Sleeking™ Foil** for all Sleeking™ on top of laminate film-building an additional dimension on the sheet. The proper product for this process will display a LuxeFilms® Label, and all part numbers will begin with “LSGL, LSSL, or LSRG.”



Sample Label Banner

1. Print all areas on the sheet which DO NOT have foil applied
2. Laminate the entire sheet with LuxeFilms® Printable Gloss or Printable Karess™ Laminate
3. Overprint the graphics to be foiled in 100% CMYK or Rich Black
4. Foil Sleeking™ utilizing **LuxeFilms® Sleeking™ Foil**

PLEASE NOTE: All printing should utilize 400 force pressure on the HP Indigo® blanket.

*All other Sleeking™ Films (Gloss, Matte, Holographic, etc.) are suitable for either the 3-step or 4-step Sleeking™ process.